



## **Directions to the Phoenix office of Blue Cross Blue Shield of Arizona:**

Our address is 8220 N. 23<sup>rd</sup> Avenue, Phoenix, AZ 85021

We are located off of I-17 & Northern.

**\*\*From I-17**, exit and head east on Northern. Turn left (north) at the first light, which is 23<sup>rd</sup> Avenue. We are located approximately ½ mile north of Northern on 23<sup>rd</sup> Avenue. Our building is located on the west side of the road. There are two 4-story white buildings. We are in the north building, Building 1.

**\*\*From the 51** (north or south) – exit on Northern Avenue and head west to 23<sup>rd</sup> Avenue. Turn right (north) on 23<sup>rd</sup> Avenue. We are located approximately ½ mile north of Northern on 23<sup>rd</sup> Avenue. Our building is located on the west side of the road. There are two 4-story white buildings. We are in the north building, Building 1.

Park on the north side of the building in visitor parking. Come into the main entrance and check in with the Security Officer at the front desk. Security will notify Human Resources of your arrival.